IN THE UNITED STATES PATENT AND TRADEMARK OFFICE.

IN RE APPLICATION OF:

Rault, et al.

APPLICATION NO.: 10/572.687

FILED: August 7, 2006

FOR: COATED TABLETS

EXAMINER: Westerberg, Nissa M.

GROUP ART UNIT: 1618

CONFIRMATION NO.: 4963

Commissioner for Patents PO Box 1450 Alexandria, VA 22313-1450

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PETITION FOR EXTENSION OF TIME

The Office Action of September 23, 2009 has a shortened statutory time set to expire on December 23, 2009. A one month extension is hereby requested pursuant to 37 CFR §1.136(a).

Please charge Deposit Account No. 50-4395 in the name of Novartis Consumer Health, Inc. in the amount of \$130 for payment of the extension fee. The Commissioner is hereby authorized to charge any additional fees under 37 CFR §1.17 which may be required, or credit any overpayment, to Account No. 50-4395 in the name of Novartis Consumer Health, Inc.

Dated: January 22, 2010

Respectfully Submitted,

Diane E. Furman Reg. No. 31,104 Attorney for Applicants